



**1999-2018 F250/F350/F450  
Rear Leaf Spring Lift Block Kit  
Part #1096**

**INSTALLATION SHEET**

1. Park the vehicle on a flat, level and hard surface. Wedge the front wheels and jack up the rear end of the vehicle.
3. Support vehicle with jack stands.
4. Remove rear wheels and tires.
5. Remove the emergency brake cable from the rear axle.
6. Remove the rear shocks from the axle mount to allow for the axle to drop.
7. Slightly support the axle at the center with a floor jack.
8. Remove the U-Bolts from the vehicle.
9. Lower the axle and install the block between the axle and leaf springs. Make sure that the narrower part of the block is facing towards the front.
10. Install the new longer U-Bolts supplied with this kit.
11. Re-install the emergency brake line.
12. Re-install the tires and wheels; remove the jack stands, and lower the vehicle.
13. Re-install the shocks to the axle mount.



**WARNING**

**THIS VEHICLE HAS BEEN MODIFIED TO ENHANCE ITS OFFROAD PERFORMANCE. THE HANDLING WILL DEFFER FROM STANDARD PASSENGER CARS AND TRUCKS. DRIVE WITH CARE, REDUCE SPEED AND WEAR SEAT BELTS AT ALL TIMES.**

**\*The spacers included in this kit may not represent the actual lift you will achieve with any Performex™ Leveling or Lift kit. Example: A 2.5" Leveling Kit will have 1.25" inch spacers included. Due to independent suspension design on the vehicles, the lift will be approximately double the size of the actual spacer. For any questions please [Contact Us](#) for additional assistance.**

**\*ATTENTION VALUED CUSTOMER\***

**For inquiries and replacement of missing parts please  
contact Performex™ directly for fast and convenient  
shipping direct to you.**

**Contact Us:**

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