



**1999-2017 F250/F350/F450
Rear Leaf Spring Lift Block Kit
Part #1096**

INSTALLATION SHEET

1. Park the vehicle on a flat, level and hard surface. Wedge the front wheels and jack up the rear end of the vehicle.
3. Support vehicle with jack stands.
4. Remove rear wheels and tires.
5. Remove the emergency brake cable from the rear axle.
6. Remove the rear shocks from the axle mount to allow for the axle to drop.
7. Slightly support the axle at the center with a floor jack.
8. Remove the U-Bolts from the vehicle.
9. Lower the axle and install the block between the axle and leaf springs. Make sure that the narrower part of the block is facing towards the front.
10. Install the new longer U-Bolts supplied with this kit.
11. Re-install the emergency brake line.
12. Re-install the tires and wheels; remove the jack stands, and lower the vehicle.
13. Re-install the shocks to the axle mount.



WARNING

**THIS VEHICLE HAS BEEN
MODIFIED TO ENHANCE ITS
OFFROAD PERFORMANCE. THE
HANDLING WILL DEFFER FROM
STANDARD PASSENGER CARS
AND TRUCKS. DRIVE WITH CARE,
REDUCE SPEED AND WEAR
SEAT BELTS AT ALL TIMES.**